

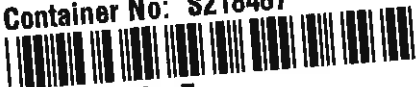


Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3672-7**Job Sheet 198522****Part No:** D3672-7**Job Qty:** 500 pcs**Part Name:** Washer, Phenolic**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 7/30/19**Job Tracking No:****Due Date:** 8/23/19**Created By:** Chantal Lavoie**Type:** Stock**Description:****Note:** DWG REV D IPP Rev:A New Issue 07-10-30 DD Verified By:ec IPP Rev:B ECN 1056 07-11-13 DD**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	500 pcs	8/23/19		0.00	0.00	Purchasing - 1		
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	500 pcs	8/23/19		0.00	0.00	Packaging 2 - 1 - B4B		SEP 3 0 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		SEP 3 0 2019
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 -		

**Container No:** S218487**Part:** D3672-7**Job No:** 198522**Serial No/Batch:** S218487**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's**Date:** 09/30/19

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

				B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120	QC 6	500 pcs	8/23/19	0.00 0.00	QC 6 - 9
					QC 6 - 68
					QC 6 - 61
					QC 6 - 40
					QC 6 - 81
130	Packaging 3-1 - Stock - B4B	500 pcs	8/23/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B

DAS
61
9-89

DAS
28
9-89

7/30/2019

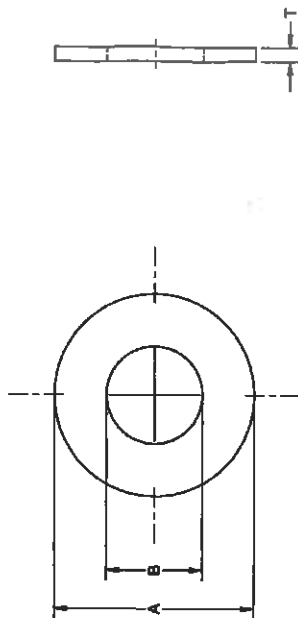
[Dart Hawkesbury] Job Sheet - Lavoie, Chantal

					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - SA	500 pcs	8/23/19	0.00 0.00	QC 21 - SA - 21		DAS 21 9-89
				QC 21 - SA - 70		
				QC 21 - SA - 53		
Part Op 100 - (Purchasing) Issue P/O: _____ Purchase Part Number: MM .562 OD X .328 ID X.031 +/--.002 Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs) Ensure certificate of conformity is attached 120 - QC6- All purchased or subcontracted products 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)						OCT 10 2019
Job BOM						
Part / Item D3672-7P	Component Name Washer	Quantity 500 pcs (1 ea)	Operation 100-Purchasing	Container 5218483		
Job Allocations						
Operation 100-Purchasing	Component Part D3672-7P	Required 500	Inventory 0	Allocated 0		
Part Specifications						
Specifications could not be found.						

Plex 7/30/19 12:40 PM Dart.Lavoie.Chantal

SPECIFICATION CONTROL DRAWING

DART PIN	A (IN)	B (IN)	T (IN)	SUPPLIER PIN	REPLACES
D3672-1	0.437	0.210	0.031	MM 43700 X .2100 X .031 +- .002 PHENOLIC FLAT WASHER	NAS1515H3L
D3672-3	0.500	0.267	0.031	MM 50000 X .2670 X .031 +- .002 PHENOLIC FLAT WASHER	NAS1515H4L
D3672-5	0.562	0.326	0.063	MM 56200 X .3260 X .062 +- .002 PHENOLIC FLAT WASHER	NAS1515H5
D3672-7	0.562	0.326	0.031	MM 56200 X .3260 X .031 +- .002 PHENOLIC FLAT WASHER	NAS1515H5L
D3672-9	0.625	0.390	0.031	MM 62500 X .3900 X .031 +- .002 PHENOLIC FLAT WASHER	NAS1515H6L
D3672-11	0.750	0.453	0.031	MM 75000 X .4530 X .031 +- .002 PHENOLIC FLAT WASHER	NAS1515H7L
D3672-13	0.875	0.515	0.031	MM 87500 X .5160 X .031 +- .002 PHENOLIC FLAT WASHER	NAS1515H8L
D3672-15	0.437	0.210	0.063	MM 43700 X .2100 X .063 +- .002 PHENOLIC FLAT WASHER	NAS1515H3
D3672-17	0.500	0.267	0.063	MM 50000 X .2670 X .063 +- .002 PHENOLIC FLAT WASHER	NAS1515H4
D3672-19	0.875	0.515	0.063	MM 87500 X .5150 X .063 +- .002 PHENOLIC FLAT WASHER	NAS1515H8



D3672-X PHENOLIC WASHER

RELEASED
2016 JUN 22
EC/JLC-64

- NOTES:
- 1) MATERIAL: PHENOLIC. PURCHASE HASKINS INDUSTRIAL INC. PIN PER TABLE (IN QUANTITIES OF 1000)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: LESS THAN 0.01 lbs

D	ADD -15-17-18	MB	18.05.26
C	REDRAW, ADD -13 (IN AS-1), PAR 08-08	CP	08.11.04
B	ADD -5-7-8-11	DC	07.10.09
A	NEW ISSUE	DC	07.08.28
REV.	DESCRIPTION	BY	DATE
DESIGN	ML	MB	
DRAWN	MB		
CHECKED	AJS		
MFG. APPR.	DD		
APPROVED	WM		
DE APPR.	DS		
DATE	16.05.26		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D3672**

TITLE **PHENOLIC WASHER**

SCALE **1 OF 1**

REV. **D**

SHEET **1 OF 1**

NTS

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APPROVED



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB044200**



Supplier: HAS002-VC
Haskins Industrial
5-52 Antares Drive
Nepean
ON
K2E 7Z1 Canada
Phone: 613 723 8800
Fax: 613 723 8806

PO No: POHB044200
PO Date: 8/2/19
Due Date: 8/30/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30

Freight Terms:
Special Comments:

E-MAILED
2019-08-02

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	198522	D3672-7P			Washer : Various STC's As per Dwg D3672 Rev.D	Firmed		8/30/19	500 pcs	0 pcs	500 pcs	\$1.25/pcs	\$625.00
												DAS 61 9-89	
												Grand Total:	\$625.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

NONE PROVIDE D.P

Plex 8/2/19 10:33 AM Dart.Guerin.Kimberley

HASKINS INDUSTRIAL INC.
5-52 ANTARES DRIVE

** PACKING SLIP **

Order # 1272387.00

Order Date 08/02/19

NEPEAN, ONTARIO K2E 7Z1
TEL (613) 723-8800 FAX (613) 723-8806

Page 1 of 1

Sold To: DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY
ON
K6A 1K7

Ship To: DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY
ON
K6A 1K7

* Reprint *

Cust Phone #	Warehouse OTTAWA	F.O.B. DEST	Taken By Annissa 613-723-88
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Cust #	Customer P/O #	Required	Orig Order	Slsm	Ship Via	Terms
05168	POHB044200	08/03/19	1272387.00	PL	DICOM	NET 30

Ln#	Bin #	Order UM	Ship	B/O Product	Description
1		500 EA	500	1X1 Q# 638008	0.562+/- .007X.328 +/- .007X.031+/- .003
PART # D3672-7 - PHENOLIC WASHER					
2		1 EA	1	FREIGHTIN	FREIGHT CHARGE
****FREIGHT FROM THE SUPPLIER INTO CANADA					

RECEIVED
SEP 13 2019
DART AEROSPACE LTD.

PLEASE NOTE:

1. NO RETURNS WITHOUT PRIOR AUTHORIZATION
 2. ALL SHORTAGE CLAIMS MUST BE WITHIN 10 DAYS
 3. BO CODE: BO = QTY NOT SHIPPED IS BACK-ORDERED
- CL= QTY NOT SHIPPED WAS CANCELLED
SC= ITEM CONSIDERED COMPLETE - NO B/O CREATED

FILL *[Signature]* PACK *[Signature]* DATE 9 / 12 / 19
Printed on 2019-09-12 at 12:21



Remit To: **Haskins Industrial Inc.**
 Faire Remise A: 1371 Franklin Street, North Bay, ON P1A 2W1
 Toll Free: 1-800-481-1669
 Telephone: 1-705-474-4420 Fax: 1-705-474-2924

Whse: 5-52 Antares Drive, Nepean, ON, K2E 7Z1
 Entrepôt: Toll Free: 1-866-916-8800
 Telephone: 1-613-723-8800 Fax: 1-613-723-8806
 Email: info@haskinsindustrial.com

Our Order # No. De Commande	Pg #
2233502.00	1/1
Order Date Date De Commande	
07/31/19	

S V E N D U T O A	DART AEROSPACE LTD. 1270 ABERDEEN STREET HAWKESBURY ON K6A 1K7
---	--

S E X P E D I T I O N	DART AEROSPACE LTD. 1270 ABERDEEN STREET HAWKESBURY ON K6A 1K7
---	--

Customer # No. De Client		Order Taken By Commande Prise Par		Cancel Date La Date De Cancellation		Customer Phone # Téléphone Du Client		F.O.B. Point Point F.A.B.		
05168		Annissa 613-723-8800						DEST		
Customer PIO # No. De Bon De Commande Du Client			Date Required La Date Requite		Salesman Vendeur		Ship Via Expédie Par		Terms Termes	
CHANTAL			08/01/19		PL		DICOM		NET 30	
Line Ligne	Bin # No. De Coffre	Order Commande	Stock Description Description Courante					Price Prix	Un Unité	Disc % % Esc.
1		500	0.562+/- .007X.328 +/- .007X.031+/- .003					1.25	EA	
	PART #	D3672-7	- PHENOLIC WASHER							
2		1	FREIGHT CHARGE FRAIS D'EXPEDITION					.00	EA	
			****FREIGHT FROM THE SUPPLIER INTO CANADA							
			DELIVERY APPROX 4 WEEKS							
			THANK YOU							
			ANNISSA							
Reference / Référence			Printed / Imprimé					Total Value / Valeur Total		
**** QUOTATION ****			07/31/19 at 11:57					625.00		

Quotation / Soumission

CERTIFICATE OF COMPLIANCE

Country Of Origin: US

Order/Lot#: 805294
Customer: Haskins Industrial Inc
Customer Part #: D3672-71
Rev Level: 61
9-89

P.O. #: 224597
Boker's Part #: C173999
Quantity: 500

We hereby certify that:

- ☒ These parts have been fabricated in accordance with material specifications required on blueprint and/or purchase orders, and that material certifications are on file. Chemical analysis and/or test reports are furnished upon request.
- ☐ To the best of our knowledge and belief the material listed hereon conforms to blueprint and/or P.O. specifications.
- ☐ These parts were made from material supplied by you for these parts.
- ☐ These parts have been spot welded, tested and accepted.
- ☐ These parts have been projection welded, tested and accepted.
- ☐ These parts have been passivated in accordance with SAE-AMS-2700F METHOD I Type 6.
- ☐ To the best of our knowledge and belief, these parts are compliant to California's Proposition 65..
- ☐ These parts are compliant to Directive 2015/863/EU, RoHS.
- ☐ These parts are compliant to DFARS 252.225..7008&7009.
- ☐ These parts are compliant to REACH.
- ☐ Inspection and test equipment are calibrated and traceable to National Institute of Standards and Technology (NIST).
- ☐ To the best of our knowledge and belief, these parts were not contaminated by mercury or mercury compounds.
- ☐ Boker's, Inc. does not use mercury in the testing or production of its products.
- ☐ To the best of our knowledge and belief, these parts were not contaminated by latex. Boker's, Inc. does not use latex in the testing or production of its products and maintains as best as possible, a latex free environment.
- ☐ Boker's, Inc. does not use asbestos in the testing or production of its products. To the best of our knowledge and belief, this material was not contaminated by asbestos or asbestos compounds while it was being manufactured in our facilities.
- ☐ Boker's Inc. has performed enhanced Foreign Object Detection/Damage (FOD) inspection of parts and containers prior to shipment.
- ☐
- ☐
- ☐

Signature: Joe Hammer Date: October 07, 2019

Printed Name and Title: Joe Hammer Quality Engineer